

Job #: 800
Project: Quick Release Cabin Step (22)
Type: Bell Medium

Approval: SH07-56
Drawing List: DCL800-11

Fabrication and Assembly Drawing(s)	Description
80010	Step Assembly
80020	Step End Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓

Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u>
All mounting hardware and supplies are included:	<u>Y</u>

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: _____ Date: _____

Drawing: 80010 Revision 0
Assembly: 80010-7100 Step Assembly
Batch Quantity: 22 sets

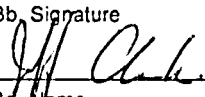
Qty	Part #	Description	Material	P.O./W.O.	Checked
22	80010-7100	Step Assembly	Step Extrusion	8021	
22	80020-01	Left Step End	6061-T6 Aluminum, 3.5 x 1 bar	8089	
22	80020-02	Right Step End	6061-T6 Aluminum, 3.5 x 1 bar	8089	

Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Powder Coating			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

PUERO - PEAR

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2009-08
6. Item	7. Description Step Assembly	8. Part Number 80010-7100	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 05 July 2012		14c. Approved Organization Number	
14d. Name		14e. Date (dd/mmm/yyyy)		14f. Signature	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

ZNAER

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2009-09
6. Item	7. Description Quick Release Step	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations .		
13b. Signature <i>Jeff Clarke</i>	13c. Approved Organization Number AMF 73-04		14b. Signature	14c. Approved Organization Number	
13d. Name JEFF CLARKE	13e. Date (dd/mmm/yyyy) 30 DEC 2009		14d. Name	14e. Date (dd/mmm/yyyy)	

Installer Responsibilities

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1015K AIR.
AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Step Assembly Part #: 80010-7475

Approval #: SH00-48 Serial #: --

WO #: 2009-09 Quantity: 1

Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

July 8/09
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cabin Step Part #: 80010-7475

Approval #: SH00-48 Serial #: N/A

WO #: 2009-09 Quantity: 1

Eligibility: Bell 206L Series / 407 Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

July 29/05
Date

[Signature]
Inspector's Signature

Wisk Air

807 473-5485

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Step Assembly Part #: 80010-7475
Approval #: SH00-48 Serial #: --
WO #: 2009-09 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

April 6/09
Date

[Signature]
Inspector's Signature

WISK AIR
AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Step Assembly Part #: 80010-7475
Approval #: SH00-48 Serial #: --
WO #: 2009-09 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

July 14/03
Date

[Signature]
Inspector's Signature

Job #: 800 -2
Project: Quick Release Cabin Step (5)
Type: Bell 206L/407

Approval: SH00-48
Drawing List: DCL800-11

Fabrication and Assembly Drawing(s)	Description
80010	Step Assembly
80020	Step End Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓

Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓


List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: Jeff Chalk Date: 6 April 2009


Drawing: 80010 Revision 1
Assembly: 80010-7475 Step Assembly
Batch Quantity: 5 sets

Qty	Part #	Description	Material	P.O./W.O.	Checked
5	80010-7475	Step Assembly	Step Extrusion	8021	
5	80020-01	Left Step End	6061-T6 Aluminum, 3.5 x 1 bar	8089	
5	80020-02	Right Step End	6061-T6 Aluminum, 3.5 x 1 bar	8089	


Processes	Per	Mat'ls Used	Initials
Welding Powder Coating	AMS2685C	ER4043 Rod	

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2009-08	
6. Item	7. Description Step Assembly	8. Part Number 80010-7100	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<div style="border: 1px solid black; padding: 5px;"> 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. </div>			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jason Rekve - AD01		13e. Date (dd/mmm/yyyy) 24 Dec 2015		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

A12 SPAN

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2009-08	
6. Item	7. Description Cabin Step	8. Part Number 80010-7100	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 24 May 2012		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

BAYLEY